Baltimore Maryland

SAGAMORE WHISKEY



BOTTLED IN BOND

SAGAMORE WHISKEY • SAGAMORE WHISKEY • 100 PROOF

BOTTLED IN BOND RYE WHISKEY

Sagamore Whiskey, founded in 2013, is rooted in one of America's oldest rye whiskey traditions: Maryland Style. Before Kentucky became famous for bourbon, Maryland farmers turned to rye as it flourished in the region's fertile soil and changing coastal climate. This locally grown grain became celebrated for its smoothness and balance, while playing a defining role in the early rise of cocktail culture and American drinking history.

Today, with a state-of-the-art waterfront distillery opened in 2017, Sagamore honors this tradition through a signature double mash bill and expert blending, reintroducing Maryland rye to a new generation.

Sagamore Bottled in Bond straight rye whiskey marks our commitment to the highest levels of excellence and authenticity — furthering our mission to make Maryland distilled, aged, and bottled products. Enacted in 1897, the bottled in bond distinction is a marker of distilling quality and transparency. Distilled in the spring of 2018 at our Maryland distillery, this rye whiskey is a blend of two rye mash bills—a high rye and a low rye— showcasing flavors of rye spice from our grain, fruit and floral notes from our sour mash fermentation, and toasty caramel for our barrel aging.

100 PROOF	50% ALC/VOL	8 YEARS AGED

Sensory Notes

COLOR	*Rich Amber.*
NOSE	*Powdered sugar, soft leather, and baking spices.*
PALATE	*Grilled peaches, brown sugar, and sweet cherry.*
FINISH	*Warm and lively, with notes of rye bread, baked apple crumble, and light maple syrup.*

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DISTILLED & BOTTLED BY SAGAMORE WHISKEY, BALTIMORE, MD.

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