Baltimore Maryland

SAGAMORE WHISKEY



DOUBLE OAK RYE WHISKEY

Sagamore Whiskey, founded in 2013, is rooted in one of America's oldest rye whiskey traditions: Maryland Style. Before Kentucky became famous for bourbon, Maryland farmers turned to rye as it flourished in the region's fertile soil and changing coastal climate. This locally grown grain became celebrated for its smoothness and balance, while playing a defining role in the early rise of cocktail culture and American drinking history.

Today, with a state-of-the-art waterfront distillery opened in 2017, Sagamore honors this tradition through a signature double mash bill and expert blending, reintroducing Maryland rye to a new generation.

After aging our high-rye and low-rye whiskeys for 4 to 5 years in high-char new American oak barrels, our distillers blend them and finish the whiskey in toasted wave stave barrels for an additional 18 months. The increased surface area of the low-char, medium-plus-toast staves impart delightful caramel, toffee, hazelnut, and toasted coconut flavors to Sagamore Double Oak Rye. Our classic Maryland-style rye whiskey is reimagined through this innovative aging process. The final spirit is a shining example of old meeting new.

96.6	48.3%	6+
PROOF	ALC/VOL	YEARS AGED

Sensory Notes

COLOR	*Golden Amber.*
NOSE	*Baking spices, dried orange peel, warm cinnamon.*
PALATE	*Caramel, toasted coconut, hazelnut, pecan, vanilla.*
FINISH	*Warm Spice, honey, mild oak, and faded fruit.*

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HAND BOTTLED BY SAGAMORE WHISKEY, BALTIMORE, MD.

Savor responsibly. © Sagamore Whiskey, LLC, Baltimore, MD 21230. Sagamore® Double Oak, bottled at 48.3% ABV (96.6 Proof).