

Baltimore Maryland

SAGAMORE®

WHISKEY

HIGH RYE BOURBON

Sagamore Whiskey, founded in 2013, is rooted in one of America's oldest rye whiskey traditions: Maryland Style. Before Kentucky became famous for bourbon, Maryland farmers turned to rye as it flourished in the region's fertile soil and changing coastal climate. This locally grown grain became celebrated for its smoothness and balance, while playing a defining role in the early rise of cocktail culture and American drinking history.

Today, with a state-of-the-art waterfront distillery opened in 2017, Sagamore honors this tradition through a signature double mash bill and expert blending, reintroducing Maryland rye to a new generation.

Our high-rye bourbon is built in Baltimore, Maryland, at the historical confluence of rye whiskey. Evoking the founding of America's inaugural spirit, this dram belies its complexity under a forthright two grain recipe. Bursting with fruit notes, a murmur of hazelnut, and an unyielding finish, this is a whiskey that demonstrates how hard work and patience yield rich rewards.

We are proud to share the innovation and craftsmanship that we pour into every bottle with you.

60% Corn, 25% Rye, 15% Malted Rye

108 PROOF	54% ALC/VOL	6 YEARS AGED

Sensory Notes

COLOR	*Bright Cinnamon.*
NOSE	*Dark brown sugar, grilled peaches, mixed berries.*
PALATE	*Spiced vanilla, hazelnut toffee, dried fruits, orange peel.*
FINISH	*Lingering caramel sweetness, toasted nuts, warming spices.*

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DISTILLED & BOTTLED BY SAGAMORE WHISKEY, BALTIMORE, MD.

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