

Baltimore Maryland

SAGAMORE WHISKEY

SMALL BATCH RYE WHISKEY

Sagamore Whiskey, founded in 2013, is rooted in one of America's oldest rye whiskey traditions: Maryland Style. Before Kentucky became famous for bourbon, Maryland farmers turned to rye as it flourished in the region's fertile soil and changing coastal climate. This locally grown grain became celebrated for its smoothness and balance, while playing a defining role in the early rise of cocktail culture and American drinking history.

Today, with a state-of-the-art waterfront distillery opened in 2017, Sagamore honors this tradition through a signature double mash bill and expert blending, reintroducing Maryland rye to a new generation.

Sagamore Small Batch Rye Whiskey is our first 100% Maryland made whiskey, now available worldwide. Our high-rye and low-rye whiskeys are both triple distilled and matured for 4-6 years before being blended in small 20-barrel batches. The blending of two straight whiskeys gives complexity, while our triple distillation process enhances its distinctive smoothness.

Sagamore Small Batch Rye Whiskey is a modern Maryland-style rye that draws inspiration from Maryland's distilling history through its balanced taste profile, while offering rich flavors that appeal to the whiskey lovers of today.

93 PROOF	46.5% ALC/VOL	4-6 YEARS AGED

Sensory Notes

COLOR	*Luminous Amber.*
NOSE	*Vanilla, honey, and baking spice.*
PALATE	*Baking spices, golden delicious apples, caramel, honey.*
FINISH	*Warm Spice, honey, mild oak, and faded fruit.*

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DISTILLED & BOTTLED BY SAGAMORE WHISKEY, BALTIMORE, MD.

Savor responsibly. © Sagamore Whiskey, LLC, Baltimore, MD 21230. Sagamore® Small Batch, bottled at 46.5% ABV (93 Proof).